

Quality of polypropylene sockets for trans-tibial prostheses in low-income countries

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Abstract

Based on six series of patients (n=198) participating in clinical field testing of prosthetic feet and all provided with trans-tibial prostheses in accordance with the polypropylene component and assembly system developed by the International Committee of the Red Cross (ICRC) follow-up studies by teams consisting of an orthopaedic surgeon and a Category-I prosthetist-orthotist were conducted. A series of quality measures were tested against previously published quality benchmarks. The polypropylene system gives a consistent product and allows for increased demands on quality benchmarks. The acceptance of discomfort and pain could be reduced to $5\pm5\%$. The technical performance demands were reduced for misalignment to $10\pm5\%$. In general for all quality measures the range could be reduced to $\pm5\%$. These new demands reflect what an orthopaedic workshop outside of a teaching system should be able to attain.

Keywords: Trans-tibial prosthetics, polypropylene components, evaluation, low-income countries

Introduction

Polypropylene is the most commonly used material for socket fabrication as introduced by the ICRC (Verhoeff et al. 1999). Recently ISPO published quality benchmarks for trans-tibial prosthetics in low-income countries based on experiences in schools training and educating Category-II orthopaedic technologists. The prostheses were supplied by the teachers and their students. It was felt, that the results of these series should be considered as being at the lower end of the acceptance level for quality (Jensen et al. 2005a). ISPO has continued clinical field testing utilizing the polypropylene system, and has now collected data from three other centres. One series was fitted by Category-II graduated teachers and their students at University Don Bosco (UDB), El Salvador; one other series from Cambodia fitted by Category-II graduates from the Cambodian School of Prosthetics and Orthotics (CSPO) at their satellite workshops; and one last series from the ICRC workshop in Ho Chi Minh City, Vietnam, where the work was done by technicians with long experience, but check-out supervised by a local Category-II graduate or expatriate Category-I prosthetist-orthotist.

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Patients and methods

The ISPO systematic follow-up programme was carried out as normal by a team of an orthopaedic surgeon and a Category-I prosthetist-orthotist. The feet utilized in Cambodia were both of SACH design with internal keel and vulcanized rubber skin from ICRC, Phnom Penh or the Vietnam Veterans of America Foundation (VVAF), Kien Khleang, Cambodia; the latter with a hollow cavity in the heel pad. In El Salvador, a commercially available polyurethane foot, Strider-08, from the Kingsley Manufacturing Company, USA, was tested together with a spring-blade design, polyurethane foot from Fundacio Pro Chirurgica Reconstructive (CIREC), Colombia. Finally, two rubber feet of Jaipur design were utilized in Vietnam (MUKTI, NISHA).

Although the follow-up was planned after approximately 9 months and 18 months, respectively, considerable variation occurs because of difficulties relating to implementation of the series and arrangements and coordination of evaluation team visits. The study was considered completed, if the foot had broken down and required replacement. The follow-up focused on patient compliance based on direct interviews; the basis for prosthetic supply, i.e. stump descriptors and amputee characteristics as based on the examination by the follow-up team; the craftsmanship, i.e. fit, alignment ($<20^{\circ}$ deviation), socket wall adequacy (<2 cm short), length (<2 cm difference), as assessed by the follow-up team; and finally recording of failures. The results were compared with the quality benchmarks previously suggested by ISPO (Jensen et al. 2005a).

For statistical analysis Student's *t*-test (unpaired, two-tailed, two-sample, unequal variance) was applied.

Demographics

Altogether 83% (198 out of 240) prostheses were followed for 7 months or more, depending on the time of delivery of a given foot, but also on some amputees not showing up for the second follow-up examination.

The amputees were, as in the former series, aged in their 20s at the time of amputation and in their 40s by the time of follow-up (Table I).

The living conditions were recorded in 78% (155 out of 198). Mostly they lived in partnership with a small number of children; only 5% (9 out of 198) living alone.

The cause of amputation was predominantly injuries from war ordnance or other trauma, infection or bites (91%, 181 out of 198).

A minimum of 79% (154 out of 198) were in work at the time of follow-up.

All but one were community ambulators (Davies and Datta 2003).

Two other series (Jensen et al. 2005a; 2005b) are displayed for comparative purposes (Tables I-IV). The demographics of these series were similar to the present ones.

Characteristics of amputees and stumps

Average body-build was recorded in 51% (100 out of 198), and 65% (129 out of 198) were assessed as manual workers (Tables V–VIII). The stumps were found to be short in 16% (32 out of 198). Only a limited number had scars (4%, 7 out of 198) and bone protrusions (11%, 21 out of 198). Pressure induced skin disorders, cysts and lichnified skin was encountered in 12% (23 out of 198). The CSPO-2 series from the satellite workshops was without bone protrusions (P < 0.04) and had less skin disorders (P < 0.03). In the ICRC-HOC series the stumps were longer (P < 0.02).

Table I. Demographics, trans-tibial amputees with polypropylene prostheses, CSPO School.

Name of terminal device	Caml VI-Cavi		Caml PP-Rubl		Total	l, CSPO-2 Ca	mbodia
Delivered	37		38		75		
Follow-up	35	-0/	29	- 0 /	64	85%	
Non-users	0	0%	0	0%	0	0%	
Months follow-up	27	7 - 32	15	14 - 29	23	7 - 32	
Age at amputation	24	11 - 41	25	16 - 48	26	11 - 48	
Age now	40	24 - 53	40	21 - 60	41	21 - 60	
Living conditions known	27		20		47	73%	
Number of children	4	1 - 9	4	1 - 7	4	1 - 9	
Protected environment					0		
With parents or partner	0		0		0		
Living alone	0		0		0		
Causes of amputation:							
- Trauma, infection or bite	2		2		4	6%	
- Diabetes					0		
– Gun/mine	33		21		54	84%	
- Peripheral vascular disease					0		
- Congenital			1		1		
- No records			5		5		
Socio-economic background:	At Amp.	Now	At Amp.	Now			
- Child	_		1	_	1	0	
- Student	1	_		1	1	1	0 /
- Skilled work		8	_		0	8	13%
- Unskilled work	3	16	5	22	8	38	59%
– Soldier/policeman	31	11	17	1	48	12	19%
UnemployedPension or retired					0	0	
Pension or retiredNo records			6	5	0 6	0 5	
			0)	O	5	
Environment:	_				_	4.07	
– Urban	5		2		7	11%	
– Dry rural	6		3		9	14%	
– Wet	24		18		42	66%	
- Seawater			6		0		
- No records			6		6		
Harold Wood/Stanmore assess	ment:						
– Non-limb user					0		
- Household ambulators	25		20		0		
 Community ambulators 	35		29		64		

Harold Wood Stanmore assessment system:

Household Ambulators Disability-Mobility 1-2 Community Ambulators Disability-Mobility 3-5.

Patient compliance

The patient compliance (Tables V–VIII) was high; 99% (197 out of 198) being users of the investigated prosthesis with a median wearing period of 15(2-16) h/day. Intensive use was recorded for 82% (163 out of 198) on average, but being higher for the CSPO-2 and ICRC-HOC series (P < 0.01). Eighty-eight per cent (175 out of 198) could walk > 1 km.

Complaints were noted in 12% (23 out of 198) on average, but being lower in the CSPO-2 and ICRC-HOC series (P < 0.04). Discomfort was recorded in 5% (9 out of 198), and pain

Table II. Demographics, trans-tibial amputees with polypropylene prostheses, UDB School.

Name of terminal device	El Salvado Strido		El Salvado	or CIREC	Total, U	DB El Sal	vador
Delivered	50		32		82		
Follow-up	33		20		53	65%	
Non-users		0%		0%	0	0%	
Months follow-up	17	1 - 37	13	5 - 27	17	1 - 37	
Age at amputation	29	16 - 50	24	13 - 72	28	1 - 72	
Age now	35	26 - 62	37	20 - 73	38	20 - 73	
Living conditions known Number of children	21		17		38	72%	
Protected environment			6		6		
With parents or partner	6		9		15		
Living alone	3		1		4		
Causes of amputation:							
- Trauma, infection or bite	1		10		11	21%	
– Diabetes			1		1		
– Gun/mine	24		7		31	58%	
- Peripheral vascular disease			1		1		
- Congenital					0		
- No records	8		1		9		
Socio-economic background:	At Amp.	Now	At Amp .	Now	At Amp.	Now	
- Child			_		0	0	
- Student	1		2	_	3	0	2=0/
- Skilled work	3	8	5	5	8	13	25%
- Unskilled work	3	12	8	5	11	17	32%
– Soldier/policeman	15	2	2	1	17	3	6%
UnemployedPension or retired			1	5 2	0 1	5 2	
- Pension or retired - No records	11	11	1 2	2	13	13	
	11	11	2	2	15	15	
Environment:	1.0				22	120/	
– Urban	12		11		23	43%	
Dry ruralWet	16		6		22	42%	
- Wet - Seawater					0	0%	
SeawaterNo records	5		3		8		
	_		9		o		
Harold Wood/Stanmore assess:	ment:		_				
- Non-limb user			1		1		
- Household ambulators	22		1		1 18		
- Community ambulators	33		18		18		

in 10% (20 out of 198) solely or in combination. Altogether a minimum of 86% (171 out of 198) were satisfied with the prosthesis, but in 11% (21 out of 194) no opinion was expressed, or recorded. There was a significantly higher percentage of satisfied users in the CSPO-2 group and the ICRC-HOC group (P < 0.0002).

Craftsmanship

A good fit was attained in 58% (114 out of 198), however, ranging from 43% (23 out of 53) to 78% (63 out of 81); the highest figure being achieved by the ICRC-HOC group (P < 0.0003).

Table III. Demographics, trans-tibial amputees with polypropylene prostheses, ICRC Project.

Name of terminal device	Vietnam	MUKTI	Vietnam	NISHA	Total, IC	RC-HOC Vi	etnam
Delivered Follow-up Non-users	41 41 0	100%	42 40 0	95%	83 81 0	98%	
Months follow-up Age at amputation Age now	16 20 51	9-17 13-28 25-55	15 20 51	8-17 $7-48$ $36-61$	9 20 49	8-10 $ 7-48 $ $ 25-61$	
Living conditions known Number of children Protected environment With parents or partner Living alone	36 3 3 2	1-7	34 3 3	1-8	70 3 0 6 5	86% 1-7	
Causes of amputation: - Trauma, infection or bite - Diabetes - Gun/mine - Peripheral vascular disease - Congenital - No records	6 35		5 35		11 0 70 0 0 0	14% 86%	
Socio-economic background: - Child - Student - Skilled work - Unskilled work - Soldier/policeman - Unemployed - Pension or retired - No records	At Amp. 2 2 3 34	Now 12 21 6	At Amp. 2 1 1 6 30	Now 6 24 7 3	At Amp. 2 3 3 9 64 0 0	Now 0 0 18 45 0 13 3 0	22% 56% 0%
Environment: - Urban - Dry rural - Wet - Seawater - No records	37 4		11 29		48 33	59% 41% 0%	
Harold Wood/Stanmore assess - Non-limb user - Household ambulators - Community ambulators	ment: 0 41		0 40		0 0 81		

A wide fit was seen in every fourth patient (25%, 50 out of 198), ranging from 16% (13 out of 81) to 34% (22 out of 64) (P < 0.0003).

An inadequate socket wall height (>2 cm) was recorded in 5% (9 out of 198). Misalignment (>20°) was encountered in 6% (11 out of 198), which is better than both former series (Jensen et al. 2005a; 2005b) with the CSPO-2 group (P < 0.05), and better than the benchmark series (Jensen et al. 2005a) with the ICRC-HOC group (P < 0.0001). Inadequate craftsmanship, which was defined as two errors or more in respect of fit, socket wall, alignment and length (± 2 cm), was encountered in 10% (20 out of 198), ranging from 4% (3 out of 81) in the ICRC-HOC group (P < 0.0003) to 21% (11 out of 53).

Failure of the socket resulted in a new socket in 14% (27 out of 198), ranging from 2% (2 out of 81) in the ICRC-HOC group (P < 0.002) to 21% (25 out of 117) for the others (P < 0.0008).

(continued)

Table IV. Demographics, trans-tibial amputees with polypropylene prostheses, test series and historical series.

						Histori	Historical data					
					Ō	uality ben	Quality benchmarking			Sa	Sand-casting	
Name of terminal device	Total,	Total, all test series	ies	VIETO	VIETCOT Vietnam	ш	CSPO	CSPO-1 Cambodia	la l		Vietnam	
Delivered	240			78			75			32		
Follow-up	198	83%		29	%98		74	%66		28	%88	
Non-users	0	%0		10	13%		0	%0		3	11%	
Months follow-up				21	13 - 27		17	1 - 20		11	11 - 11	
Age at amputation				23	4 - 55		24	7-59		22	13 - 44	
Age now				40	19 - 66		42	16 - 68		44	20 - 87	
Living conditions known	155	%82		46	%69		99	%68		28	100%	
Number of children				2	1 - 6		4	1-8		7	0 - 5	
Protected environment	9			0			0					
With parents or partner	21			4			1					
Living alone	6			5			4					
Causes of amputation:												
- Trauma, infection or bite	26	13%		55	85%		5	%L		14	20%	
- Diabetes	1			0			0					
– Gun/mine	155	%82		11	16%		69	93%		12	43%	
 Peripheral vascular disease 	1			-			0			7		
– Congenital	1			0			0					
– No records	14			0			0					
Socio-economic background:	At Amp.	Now		At Amp.	Now		At Amp.	Now		At Amp.	Now	
– Child	3	0		7	0		4	0				
- Student	7	-		∞	7		3	1		4	1	
 Skilled work 	11	39	20%	4	18	27%	4	14	19%	2	6	32%
- Unskilled work	28	100	21%	37	36	54%	16	99	%92	11	15	54%
 Soldier/policeman 	129	15	%8	∞	1	1%	47	3	4%	11		%0
 Unemployed 	0	18		7	4		0	0				
 Pension or retired 	1	.C		-	9		0	0			3	
– No records	19	18		0	0		0	0				

Table IV. (Continued).

				Histo	Historical data			
				Quality be	Quality benchmarking		S	Sand-casting
Name of terminal device	Total	Total, all test series	VIET	VIETCOT Vietnam	CSP	CSPO-1 Cambodia		Vietnam
Environment:								
– Urban	78	36%	27	40%	17	23%	9	21%
– Dry rural	64	32%	39	28%	27	36%	18	64%
– Wet	42	21%	П	1%	9	%8	4	14%
- Seawater	0		0		24	32%		
– No records	14		0		0			
Harold Wood/Stanmore assessment:	sment:							
 Non-limb user 	1		10		0		3	
 Household ambulators 	1		0		0			
- Community ambulators	196	%66	57	85%	74	100%	28	100%

Table V. Trans-tibial smputation stumps and fitting, CSPO School.

		mbodia avity Heel		mbodia ubber Foot		Γotal, 2 Cambodia
Number	35		29		64	
Patient compliance:						
- Users of investigated prosth.	35	100%	29	100%	64	100%
- Wear, hrs/day	15	10 - 15	15	12 - 15	14	10 - 15
– Walks >1 km	35	100%	24	83%	59	92%
– Walks <1 km					0	
 Intensive users 	31		29		60	94%
- Moderate/light users	4				4	
– Non-users	0	0%		7.0 0/	0	0%
- Bare-foot walking	13	37%	15	52%	28	44%
- Squatting:						
No squatting Not asked						
Complaints	5	14%	0	0%	5	8%
No comfort:	4				4	
– Wear					0	
– Walk	4				4	
Pain:	2		0		2	3%
- Stump	2				2	
- Rest					0	
- Exercise					0	
– Other					0	
Satisfied	29	83%	22	76%	51	80%
Unsatisfied					0	0%
No opinion expressed	6		7		13	20%
Body-build:						
– Average	19	54%	15	52%	34	53%
- Light	4		8		12	19%
- Heavy	7				7	11%
- No record	5		6		11	
Manual worker	25		22		47	
White collar worker	5		1		6	
No record of work	5		6		11	
Stump length:						
- Short	10		5		15	
- Medium	12	34%	13	45%	25	39%
- Long	8		5		13	20%
- No record	5		6		11	
Stump condition:					0	
ScarsUlcers					0 0	
- Neuroma			1		1	
- Bone protrusions			1		0	0%
Skin disorders:	4	11%	3	10%	7	11%
- Pressure induced	2	11/0	2	10/0	4	11/0
- Cysts, lichnified	2		1		1	
- Sweat, dermatitis			•		0	
- Verrucous hyperplasia	2				2	

Table V. (Continued).

		mbodia wity Heel		mbodia ıbber Foot		Cotal, 2 Cambodia
Prosthetic fitting:						
Good Fit	11	31%	17	59%	28	44%
Wide Fit	15	43%	7	24%	22	34%
Tight Fit	4	11%		0%	4	6%
No record	5		5		10	
Socket wall inadequate	1				1	
Misalignment:	1	3%	0	0%	1	2%
- Foot					0	
- Prosthesis	1				1	
- Length unequal >1 cm			2		2	
Inadequate craftsmanship	5		1		6	9%
Failure: - Soft liner - Distal padding						
- New socket	9	26%	5	17%	14	22%

Table VI. Trans-tibial amputation stumps and fitting, UDB School.

	El Salva	dor Kingsley	El Salva	dor CIREC	Total, UD	B El Salvador
Number	33		20		53	
Patient compliance:						
- Users of investigated prosth.	33	100%	19	95%	52	98%
– Wear, hrs/day	15	3 - 16	15	2 - 16	15	2 - 16
– Walks >1 km	24	73%	11	55%	35	66%
– Walks <1 km			6			
- Intensive users	23		10		33	62%
- Moderate/light users	5		9		14	
- Non-users	0		1		1	2%
- Bare-foot walking					0	
- Squatting:						
No squatting Not asked						
Complaints	8	24%	7	35%	15	28%
No comfort:			2		2	
– Wear			1		1	
– Walk			1		1	
Pain:	8		7		15	28%
- Stump	_		1		1	
- Rest			3		3	
- Exercise	8		3		11	
- Other					0	
Satisfied	26	79%	14	70%	40	75%
Unsatisfied	2	, .	3	.0,0	5	9%
No opinion expressed	5		3		8	15%

Table VI. (Continued).

	El Salvac	dor Kingsley	El Salva	dor CIREC	Total, UD	B El Salvador
Body-build:						
– Average	15	45%	7	35%	22	42%
- Light	3		3		6	11%
- Heavy	10		8		18	34%
- No record	5		2		7	
Manual worker	12		6		18	
White collar worker	2				2	
No record of work	19		14		33	
Stump length:						
- Short	8		2		10	
- Medium	15	45%	10	50%	25	47%
- Long	5		4		9	17%
- No record	5		4		9	
Stump condition:						
- Scars	4		2		6	
- Ulcers			3		3	
- Neuroma	1				1	
 Bone protrusions 	2	6%	5	25%	7	13%
Skin disorders:	10	30%	3	15%	13	25%
- Pressure induced	8		3		11	
- Cysts, lichnified					0	
- Sweat, dermatitis					0	
 Verrucous hyperplasia 	2				2	
Prosthetic fitting:						
Good Fit	13	39%	10	50%	23	43%
Wide Fit	9	27%	6	30%	15	28%
Tight Fit	6	18%	2	10%	8	15%
No record	5		2		7	
Socket wall inadequate	2		2		4	
Misalignment:	2	6%	3	15%	5	9%
- Foot	1		2		3	
- Prosthesis	2		1		3	
- Length unequal >1 cm					0	
Inadequate craftsmanship	6	18%	5	25%	11	21%
Failure:						
- Soft liner						
- Distal padding						
- New socket	7	21%	4	20%	11	21%

Discussion

ISPO has now conducted clinical field tests of trans-tibial prostheses in eight series from low-income countries in tropical areas of the world (Jensen and Heim 2000; Jensen and Raab 2002; Jensen et al. 2005a; 2005b). All these series have in common the use of the ICRC developed system for polypropylene socket forming over a positive stump model (Verhoeff et al. 1999). The results have been fairly consistent.

Table VII. Trans-tibial amputation stumps and fitting, ICRC Project.

	Vietna	m MUKTI	Vietna	m NISHA	Total, ICRO	C-HOC Vietnam
Number	41		40		81	
Patient compliance:						
- Users of investigated prosth.	41	100%	40	100%	81	100%
– Wear, hrs/day	14	6 - 14	14	3-15	13	3 - 14
– Walks >1 km	41	100%	40	100%	81	100%
– Walks <1 km					0	
 Intensive users 	37	90%	33	83%	70	86%
 Moderate/light users 	4		7		11	
- Non-users	1				1	
- Bare-foot walking					0	
- Squatting:	41		40		81	100%
No squatting						
Not asked						
Complaints	2	5%	1	3%	3	4%
No comfort:	2		1		3	4%
– Wear	1				1	
– Walk	1		1		2	
Pain:	2		1		3	4%
- Stump					0	
- Rest					0	
- Exercise	2		1		3	
- Other					0	
Satisfied	41	100%	39	98%	80	99%
Unsatisfied	41	10070	29	90 /0	0	99/0
No opinion expressed					0	
					O	
Body-build:	20	400/	2.4	600/	4.4	5 40/
- Average	20	49%	24	60%	44	54%
– Light	6		5		11	14%
- Heavy	15		11		26	32%
- No record					0	
Manual worker	27		37		64	
White collar worker	14		3		17	
No record of work						
Stump length:						
- Short	4		3		7	
- Medium	23	56%	18	45%	41	51%
– Long	14		19		33	41%
- No record					0	
Stump condition:						
- Scars	1				1	
- Ulcers	1				1	
- Neuroma	-				0	
- Bone protrusions	7	17%	7	18%	14	17%
Skin disorders:	14	34%	10	25%	24	30%
- Pressure induced	3	J4 /0	2	49/0	5	JU /0
- Cysts, lichnified	2		4		2	
- Sweat, dermatitis	1		4		2 5	
- Verrucous hyperplasia	8		4		12	
	O		-17		14	

Table VII. (Continued).

	Vietnan	n MUKTI	Vietna	n NISHA	Total, ICRC	-HOC Vietnam
Prosthetic fitting:						
Good Fit	33	80%	30	75%	63	78%
Wide Fit	6	15%	7	18%	13	16%
Tight Fit	2	5%	3	8%	5	6%
No record					0	
Socket wall inadequate	0		4		4	
Misalignment:	2	5%	3	8%	5	6%
- Foot			2		2	
- Prosthesis	2		1		3	
- Length unequal >1 cm			2		2	
Inadequate craftsmanship	0	0%	3	8%	3	4%
Failure: - Soft liner - Distal padding						
- New socket	1	2%	1	3%	2	2%

ISPO published quality benchmarks based on records from two Category-II schools for training and education of orthopaedic technologists, but was concerned that the benchmarks were not rigorous enough (Jensen et al. 2005a).

In the present series a third Category-II school in El Salvador has been added. It is noted that the products from this school being supplied to amputees do not meet the previously recommended benchmarks (Jensen et al. 2005a) on patient compliance and technical demands. There is no obvious explanation to be found in the records. It is noted, however, that the follow-up rate was the lowest yet seen. It seems evident that the school needs improvement in their check-out procedures. A higher engagement by the teachers in this process is required, as it is in the fit and alignment that the school falls short. This same engagement is of course necessary in all schools (Jensen et al. 2005a).

The satellite workshops to CSPO performed better than the recommended benchmarks apart from the socket fit. That was found good in 44%, but wide in 34%, which is not an unusual finding in tropical areas (Jensen and Heim 2000). That does indeed lead to an unacceptably high number of new sockets. The staff manning these workshops consists of Category-II graduates from CSPO, who seem to have developed a good sense for quality.

The ICRC-HOC project scored the highest marks. They do have two Category-I professionals and one local Category-II professional on their staff. The Category-I expatriates are not directly involved in the fabrication of prostheses, but do supervise all final check-out procedures which is obviously the most effective, as technical errors or need for socket change were rarely encountered.

Against the background of the findings from workshops that have implemented check-out procedures, it is considered justifiable to make the benchmarks more rigorous. As seen from Table IX the authors suggest limiting the range for all measures to $\pm 5\%$ and reducing acceptance of discomfort and pain to $5 \pm 5\%$ each and for misalignment to $10 \pm 5\%$.

In conclusion, the previously suggested quality benchmarks for polypropylene trans-tibial prostheses can be made more rigorous and should be easily attainable provided the check-out procedures are improved. For the Category-II schools providing patient service it is emphasized that supervision of the check-out procedures is crucial to minimize technical errors.

Table VIII. Trans-tibial amputation stumps and fitting, test series and historical series.

				Histor	ical data			
				Quality bea	nchmarki	ng	Sano	dcasting
		al, all series		TCOT etnam		SPO-1 mbodia	Vi	etnam
Number	198		67		74		28	
Patient compliance:								
- Users of investigated prosth.	197	99%	57	85%	74	100%	25	89%
- Wear, hrs/day			13	3 - 14	14	9 - 16	15	3 - 18
– Walks >1 km	175	88%	54	81%	71	96%	22	79%
– Walks <1 km	0		3		3		3	
- Intensive users	163	82%	45	67%	70	95%	23	82%
- Moderate/light users	29		12		4		2	
- Non-users	2	1%	10	15%	0	0%	3	11%
- Bare-foot walking	28		0		19	26%	1	
- Squatting:	81							
No squatting	0							
Not asked	0							
Complaints	23	12%	19	28%	5	7%	11	39%
No comfort:	9	5%	14	2070	1	1 70	11	J970
– Wear	2	J/0	9		0			
– Walk	7		14		5		9	
						-01		0 /
Pain:	20	10%	14	21%	0	0%	10	36%
– Stump	3		5		0			
– Rest	3		0		0			
– Exercise	14		9		0		10	
– Other	0				0			
Satisfied	171	86%	55	82%	72	97%	25	89%
Unsatisfied	5	3%	11		2			
No opinion expressed	21	11%	0		0			
Body-build:								
- Average	100	51%	37	55%	40	54%	16	57%
- Light	29	15%	21	3370	28	31/0	9	3170
– Heavy	51	26%	4		6		3	
- No record	18	2070	5		0		,	
		c=0/					26	
Manual worker	129	65%	39		45		26	
White collar worker	25	13%	22		29		2	
No record of work	44	22%	6					
Stump length:								
- Short	32	16%	20	30%	18	24%	7	25%
- Medium	91	46%	24	36%	38	51%	15	54%
– Long	55	28%	18	27%	18	24%	6	21%
- No record	20		5		0			
Stump condition:								
- Scars	7	4%	6	9%	6	8%	5	18%
- Ulcers	4	1/0	3	270	2	070	,	1070
- Neuroma	2		0		2			
- Bone protrusions	21	11%	7	10%	4	5%	4	14%
Skin disorders:	44	22%	30	45%	6	8%	20	71%
- Pressure induced	20	10%	11	16%	0	0%	14	50%
- Cysts, lichnified	3	2%	16	24%	5	7%	3	11%

Table VIII. (Continued).

	Historical data								
				Quality be	Sandcasting				
		Total, all test series		VIETCOT Vietnam		CSPO-1 Cambodia		Vietnam	
Sweat, dermatitisVerrucous hyperplasia	5 16	3% 8%	0 3		0 1		3		
Prosthetic fitting:									
Good Fit	114	58%	33	49%	41	55%	19	68%	
Wide Fit	50	25%	22	33%	32	43%	5	18%	
Tight Fit	17	9%	6	9%	1	1%	4	14%	
No record	17		6		0				
Socket wall inadequate	9	5%	4	6%	1	1%	5	18%	
Misalignment:	11	6%	16	24%	14	19%	5	18%	
- Foot	5		16		8		4		
- Prosthesis	7		1		10		1		
 Length unequal >1 cm 	4		0		1		0		
Inadequate craftsmanship	20	10%	10	15%	13	18%	5	18%	
Failure:									
– Soft liner			6						
- Distal padding			10		1				
- New socket	27	14%	13	19%	9	12%	2	7%	

Table IX. Quality benchmarks for TT-prosthetics.

Patients compliance:	В	efore	Recommended now		
	95%	±5%	95%	±5%	
- Non-users	5%	$\pm 5\%$	5%	± 5%	
– Walks >1 km	90%	$\pm10\%$	90%	$\pm5\%$	
- Discomfort	10%	$\pm10\%$	5%	± 5%	
– Pain	10%	$\pm10\%$	5%	± 5%	
- Satisfaction	90%	$\pm10\%$	90%	$\pm5\%$	
Technical demands:					
- Good socket fit	60%	$\pm10\%$	60%	± 5%	
- Misalignment	15%	$\pm10\%$	10%	± 5%	
- Insufficient craftsmanship	10%	$_{\pm10\%}^{-}$	10%	± 5%	
 Socket change needed 	10%	$_{\pm10\%}^{-}$	10%	_ ±5%	

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